

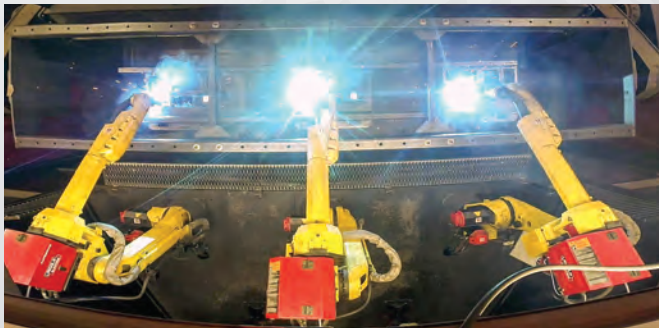
# DUMP INSERTS



**DUMPERDOGG<sup>®</sup>**  
by **Buyers**







# Our History

**1946**  
Buyers Products Company founded by Sam Ruven and Bessie Kleinman as a distributor of driveline components.

**VIKING FORGE**  
**1988**  
Buyers acquired Viking Forge in Streetsboro, Ohio with 6 complete forge lines. This facility manufactures our hitches, D-rings, and other towing and cargo parts.

**1995**  
Buyers acquired Progressive Powder Coating, Inc. Our Nordson automatic powder application booth is used to powder coat our Buyers toolboxes and other truck and trailer accessories.

**Romotech**  
**2004**  
Buyers acquired Romotech in New Paris, Indiana. Our Ferry Industries Rotospeed molding machines are used to manufacture our poly salt spreaders.

**Boomerang**  
**2009**  
Buyers began our operations at Boomerang Rubber, in Botkins, Ohio manufacturing mudflaps, wheel chocks and other rubber truck and trailer accessories.



Buyers continued to grow its product offerings and build valued relationships with customers and suppliers. Increased demand for products led to the pursuit of supply chain manufacturing solutions.



**1992**  
Buyers acquired Trailer Components Manufacturing (Tracom) for CNC precision machining and tooling, as well as state-of-the-art welding.



**2002**  
Buyers moved its corporate headquarters to a brand new 235,000 sq. ft. state-of-the-art office and distribution center.



**2007**  
Buyers began manufacturing the SnowDogg stainless steel snowplow at our Mentor, Ohio facility.



**2013**  
Buyers acquired an additional 500,000 sq.ft. manufacturing facility in Mentor, Ohio allowing for expansion of our aluminum and stainless steel manufacturing.



**2016**  
Buyers establishes a 22,000 sq ft Engineering Tech Center in Mentor, Ohio. It's multi-use lab, design, training and prototyping space is dedicated to the research and development of innovative product

## Our Corporate Family of Companies



Founded in 1946, Buyers Products is a fully integrated manufacturer and a leader in the truck equipment industry. Our engineering, manufacturing and assembly operations take place in the USA, under the Buyers family of companies. **Buyers Products' mission is to improve our Customers' profitability and productivity while enhancing the quality of our products and services.**



SPECIFICATION	6 FT STEEL DUMPERDOGG	6 FT STAINLESS STEEL DUMPERDOGG	8 FT STEEL DUMPERDOGG	8 FT STAINLESS STEEL DUMPERDOGG	8 FT POLYMER DUMPERDOGG
Part Number	5531006	5534006	5531000	5534000	5532000
Bed Floor Size	48.25" x 78.5"	48.25" x 78.5"	48.25" x 97"	48.25" x 97"	36" x 89.75"
Overall Dimensions (HxWxD)	26" x 72" x 82"	26" x 72" x 82"	26" x 72" x 102"	26" x 72" x 102"	43" x 70" x 101"
Volume Capacity	1.5 cu. yd.	1.5 cu. yd.	2.0 cu. yd.	2.0 cu. yd.	3.1 cu. yd.
Max Payload Capacity*	6,000 lbs.	6,000 lbs.	6,000 lbs.	6,000 lbs.	6,000 lbs.
Weight	829 lbs.	822 lbs.	919 lbs.	926 lbs.	1,115 lbs.
Material	12 Gauge Steel	12 Gauge 304 Stainless	12 Gauge Steel	12 Gauge 304 Stainless	Double Wall Polymer
Frame Construction	Black Powder Coated Structural Steel Frame				
Dump Angle	0° – 45°				
Tailgate	Double Pivoting and Removable w/ Four 3/4" Diameter Hinge Pins				
Lift	Double Acting Scissor Hoist with 3HP Monarch Power Unit				
Hydraulics/Cylinder	4-1/2" x 8" Power Up/Power Down Cylinder				
Control Box	Tethered Control Box with 10 ft. Cord				
Lubrication	Grease Holes and Fittings at Pivot Points				
Expansion Options	<ul style="list-style-type: none"> <li>• Bolt-On Cab Guard</li> <li>• Wall Extension Bracket Kit**</li> <li>• Roll Tarp Kit</li> <li>• Tailgate Spreader</li> </ul>	<ul style="list-style-type: none"> <li>• Bolt-On Cab Guard</li> <li>• Wall Extension Bracket Kit**</li> <li>• Roll Tarp Kit</li> <li>• Tailgate Spreader</li> </ul>	<ul style="list-style-type: none"> <li>• Bolt-On Cab Guard</li> <li>• Wall Extension Bracket Kit**</li> <li>• Roll Tarp Kit</li> <li>• Tailgate Spreader</li> </ul>	<ul style="list-style-type: none"> <li>• Bolt-On Cab Guard</li> <li>• Wall Extension Bracket Kit**</li> <li>• Roll Tarp Kit</li> <li>• Tailgate Spreader</li> </ul>	<ul style="list-style-type: none"> <li>• Roll Tarp Kit</li> <li>• Tailgate Spreader</li> </ul>

\*Weight limits not to exceed manufacturers gross vehicle weight limits. \*\*Must use with steel/stainless steel DumperDogg® cab guard.





## Steel Dump Inserts

- 5531000 - 8' Steel insert
- 5531006 - 6' Steel insert

### STANDARD FEATURES

- Fits most 8' and 6' beds
- 4-1/2" x 8" Power up and power down cylinder
- 1.5 Kw motor (3 hp max) for hydraulic pump
- 2 cu. yd. capacity (8'); 1.5 cu. yd. capacity (6')
- Payload capacity: 6,000 lbs. Max\*
- Dump angle 0°– 45°
- 12 Gauge steel black powder coat finish
- Includes manual safety bar
- Tethered control box with 10' cord
- Grease fittings/holes at pivot points
- Includes body-up indicator kit (SK10) and circuit breaker (CB150PB)
- 20' Battery cables
- Tailgate chains
- Black powder coat structural steel frame
- Double pivoting & removable steel tailgate
- 3/4" Diameter tailgate hinge pins

### OPTIONS

- 5531010 - Bolt-on cab guard for 6' & 8' steel inserts
- 5531020\*\* - Wall extension bracket kit for 6' & 8' steel inserts, (accepts one 2" x 12" board per side)
- DTR5508\*\*\* - roll tarp kit, 5.4'W x 9.5'L for 6' steel inserts
- DTR5511\*\*\* - roll tarp kit, 5.4'W x 11.5'L for 8' steel inserts

\* weight limits not to exceed manufacturers gross vehicle weight limits  
 \*\* for use with Steel DumperDogg<sup>®</sup> inserts with cab guard installed (2" x 12" boards not included)  
 \*\*\* must be used with cab guard installed



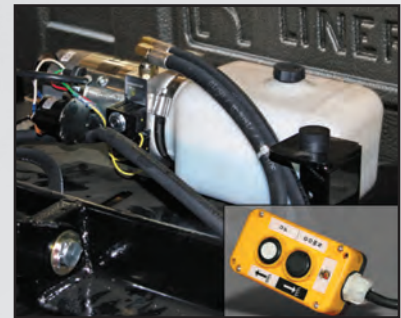
Double pivoting & removable tailgate



Double pivoting & removable tailgate



3/4" Diameter tailgate hitch pins



Power up & power down Monarch power unit with 10' tethered control box

Optional bolt-on cab guard



Optional tarp kit

12 gauge steel sides & floor

Double pivoting & removable tailgate with 3/4" diameter tailgate hitch pins

Optional wall extension bracket kit





## Stainless Steel Dump Inserts

- 5534000 - 8' Stainless steel insert
- 5534006 - 6' Stainless steel insert

### STANDARD FEATURES

- Fits most 8' and 6' beds
- 4-1/2" x 8" Power up and power down cylinder
- 1.5 Kw motor (3 hp max) for hydraulic pump
- 2 cu. yd. capacity (8'); 1.5 cu. yd. capacity (6')
- Payload capacity: 6,000 lbs. Max\*
- Dump angle 0° - 45°
- 304 Stainless steel
- Includes manual safety bar
- Tethered control box with 10' cord
- Grease fittings/holes at pivot points
- Includes body-up indicator kit (SK10) and circuit breaker (CB150PB)
- 20' Battery cables
- Tailgate chains
- Black powder coat structural steel frame
- Double pivoting & removable 304 stainless steel tailgate
- 3/4" Diameter stainless steel tailgate hinge pins

### OPTIONS

- 5534010 - Bolt-on cab guard for 6' & 8' stainless steel inserts
- 5534020\*\* - Wall extension bracket kit for 6' & 8' stainless steel inserts, (accepts one 2" x 12" board per side)
- DTR5508\*\*\* - roll tarp kit, 5.4'W x 9.5'L for 6' stainless steel inserts
- DTR5511\*\*\* - roll tarp kit, 5.4'W x 11.5'L for 8' stainless steel inserts

\* weight limits not to exceed manufacturers gross vehicle weight limits

\*\* for use with Steel DumperDogg® inserts with cab guard installed (2" x 12" boards not included)

\*\*\* must be used with cab guard installed



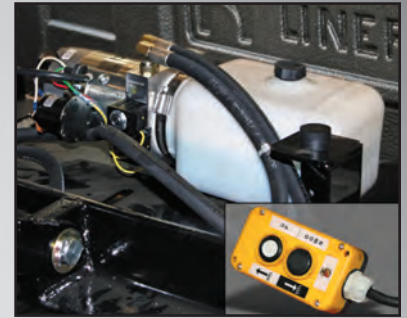
Double pivoting & removable tailgate



Double pivoting & removable tailgate



3/4" Diameter stainless steel tailgate hitch pins



Power up & power down Monarch power unit with 10' tethered control box



Optional tarp kit

**DumperDogg**  
by Buyers



12 gauge 304 stainless steel sides & floor

Optional bolt-on cab guard

Double pivoting & removable tailgate with 3/4" diameter tailgate hitch pins





## Polymer Dump Inserts

- 5532000 - 8' Poly insert

### STANDARD FEATURES

- Fits most 8' beds
- 4-1/2" x 8" Power up and power down cylinder
- 1.5Kw motor (3 hp max) for hydraulic pump
- 3.1 cu. yd. capacity
- Payload capacity: 6,000 lbs. Max\*
- Dump angle 0°– 45°
- Double wall poly construction
- Molded extended sides and integral steel window protector
- Includes manual safety bar
- Tethered control box with 10' cord
- Grease fittings/holes at pivot points
- Includes body-up indicator kit (SK10) and circuit breaker (CB150PB)
- 20' Battery cables
- Tailgate chains
- Black powder coat structural steel frame
- Double pivoting and removable steel tailgate
- 3/4" Diameter tailgate hinge pins

### OPTIONS

- DTR4510 - roll tarp kit, 4.6' X 10' for 8' poly insert

\*weight limits not to exceed manufacturers gross vehicle weight limits



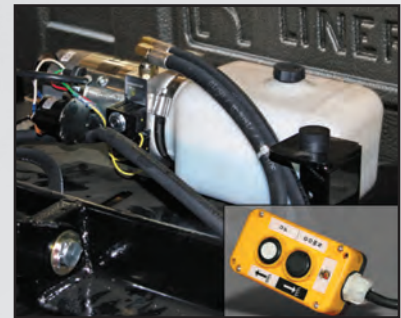
New design accommodates standard pallet



New design accommodates full sheets of plywood



3/4" Diameter tailgate hitch pins



Power up & power down Monarch power unit with 10' tethered control box

New design accommodates full sheet of plywood or standard pallet

Integral steel window protector



Double pivoting & removable tailgate with 3/4" diameter tailgate hitch pins

1 piece polymer with integral side walls



## Tailgate Spreader

• 5535000

### STANDARD FEATURES

- Fits all DumperDogg<sup>®</sup> Dump Inserts
- All stainless steel construction won't rust or corrode
- 12V spinner motor 54 AMP/620 RPM
- 12V auger gear motor 50 AMP/30 RPM/1042 in lbs.
- Adjustable spread pattern from 4' to 20' of rock salt, free-flowing granular materials or chemicals
- Includes in-cab, independent variable spinner speed control and auger control
- Includes dual-flight augers (5"O.D. x 2.4" I.D. x 20"L) with mixing tines
- 14" Poly spinner
- Overall dimensions 64.5"W x 31"H x 16.5"D
- Weight: 280 lbs.
- Quick 4-pin installation



3016934 - Variable speed controller





# The Buyers family of manufacturing companies

***Tracom***

**VF VIKING FORGE**

 **Romotech**  
Rotational Molding Technologies, Inc.

 **Boomerang**  
RUBBER, INC.



**PROGRESSIVE**  
POWDER COATING, INC.